

# IPS 2012: Power Plant O&M Conference



## Enhancing Energy Security through Lignite Beneficiation

Ashley Moore | Tuesday 14<sup>th</sup> February 2012 | All-Energy Conference

# Disclaimer

Environmental Clean Technologies Limited has taken all reasonable care in compiling and producing the information contained in this presentation. The Company will not be responsible for any loss or damage arising from the use of the information contained in this presentation. The information provided should not be used as a substitute for seeking independent professional advice in making an investment decision involving Environmental Clean Technologies Limited. Environmental Clean Technologies Limited makes no representation or warranty, express or implied, as to the accuracy, reliability, or completeness of the information provided. Environmental Clean Technologies Limited and its respective directors, employees, agents and consultants shall have no liability (including liability to any person by reason of negligence or negligent misstatement) for any statements, opinions, information, or matters, express or implied arising out of, contained in or derived from, or any omissions from this presentation.

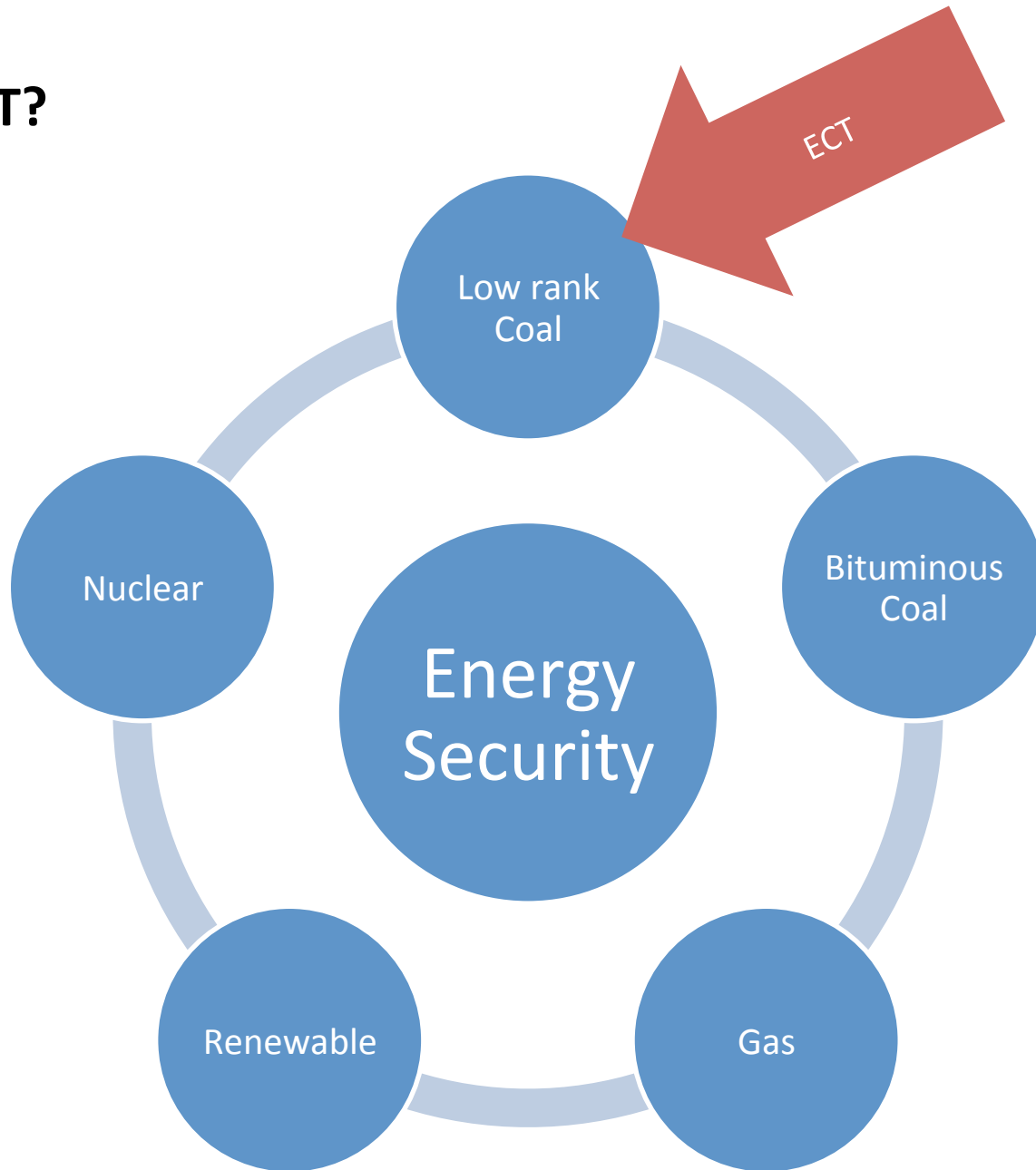


## What you'll get from this presentation

- A brief introduction to ECT
- An overview of the global coal scene
- Challenges facing the Indian power sector due to coal supply
- An introduction to lignite beneficiation
- An understanding of our own Coldry technology and how it can help improve energy security
- A snap shot of our lignite-based iron making process under development

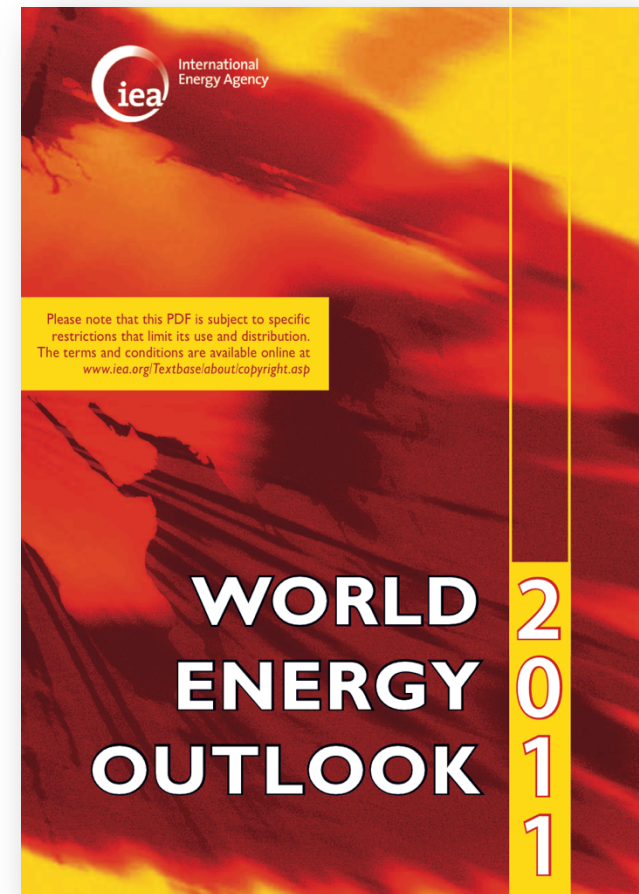
Note: Prepared in collaboration with NLC India

## Who is ECT?



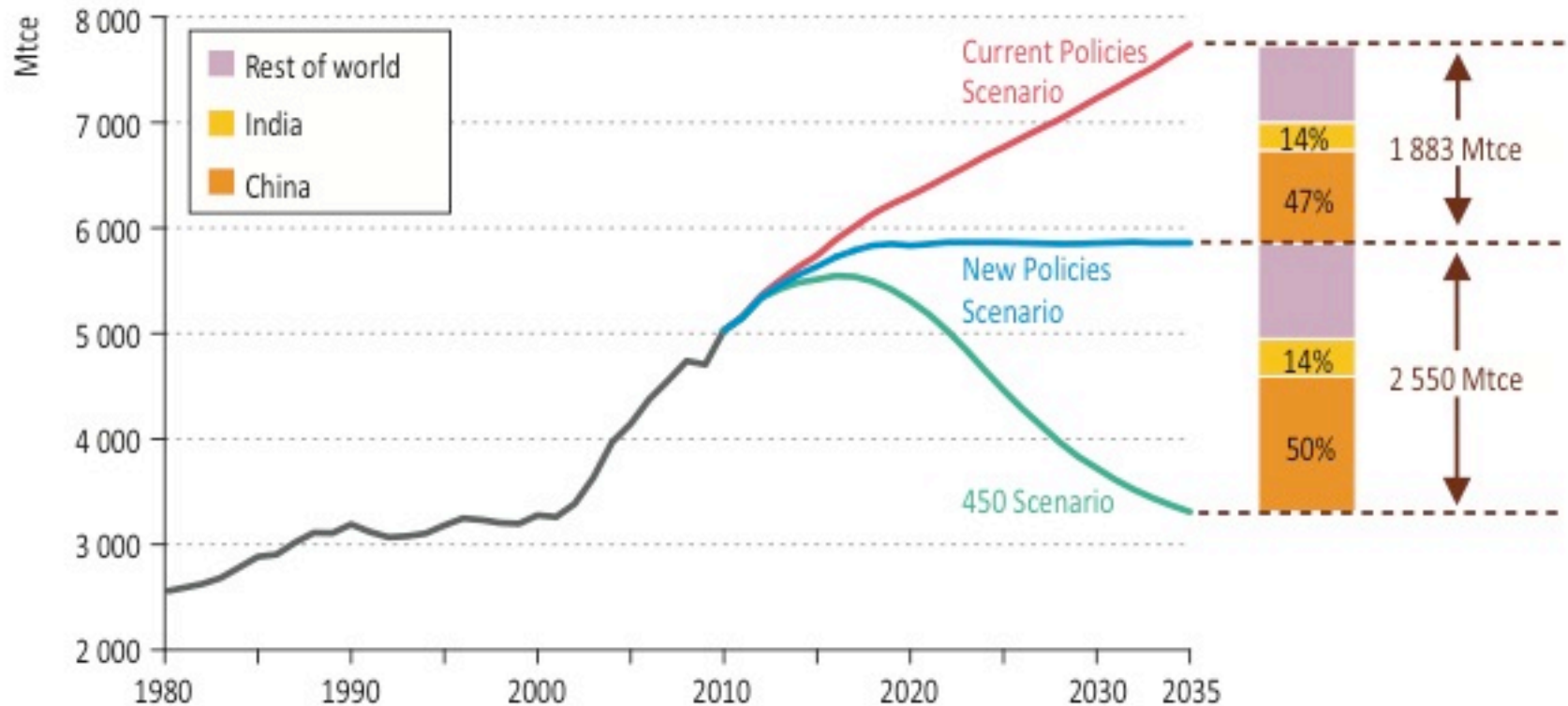
***“India is poised to become the world’s biggest importer of hard coal soon after 2020, as rapid demand growth outstrips the rise in indigenous production and India’s inland transport capacity. Projected imports reach nearly 300 Mtce in 2035 – about 35% of India’s hard coal use and 30% of inter-regional trade”.***

IEA World Energy Outlook  
2011, p 397



# Global Coal Scene: Projected Demand

**Figure 10.2 • World primary coal\* demand by region and scenario**



\*Includes hard coal (coking and steam coal), brown coal (sub-bituminous coal and lignite) and peat.



## Global Coal Scene: Drivers

- Economic Activity - Electricity Demand
- Resource size & location
- Resource cost of production & delivery to market
- Relative fuel price competition
- Geopolitical & regulatory
- China to account for 50% of coal demand growth by 2035





## Indian Coal Scene

- Forecast – world's largest coal importer within 10 years
- Surpass the USA as the second largest coal consumer by 2025
- Double coal use by 2035, with 60% of the increase led by power generation
- Imports to increase by 300M tpa, driven by lagging domestic production and internal transport constraints
- Resource – demand point mismatch, logistics challenge





## Possible Solutions

- Pay more for bituminous coal,... outbid the Chinese
- Deploy alternative power generation – cost prohibitive
- Do something different – change the rules! Look beyond traditional sources and suppliers of bituminous coal...

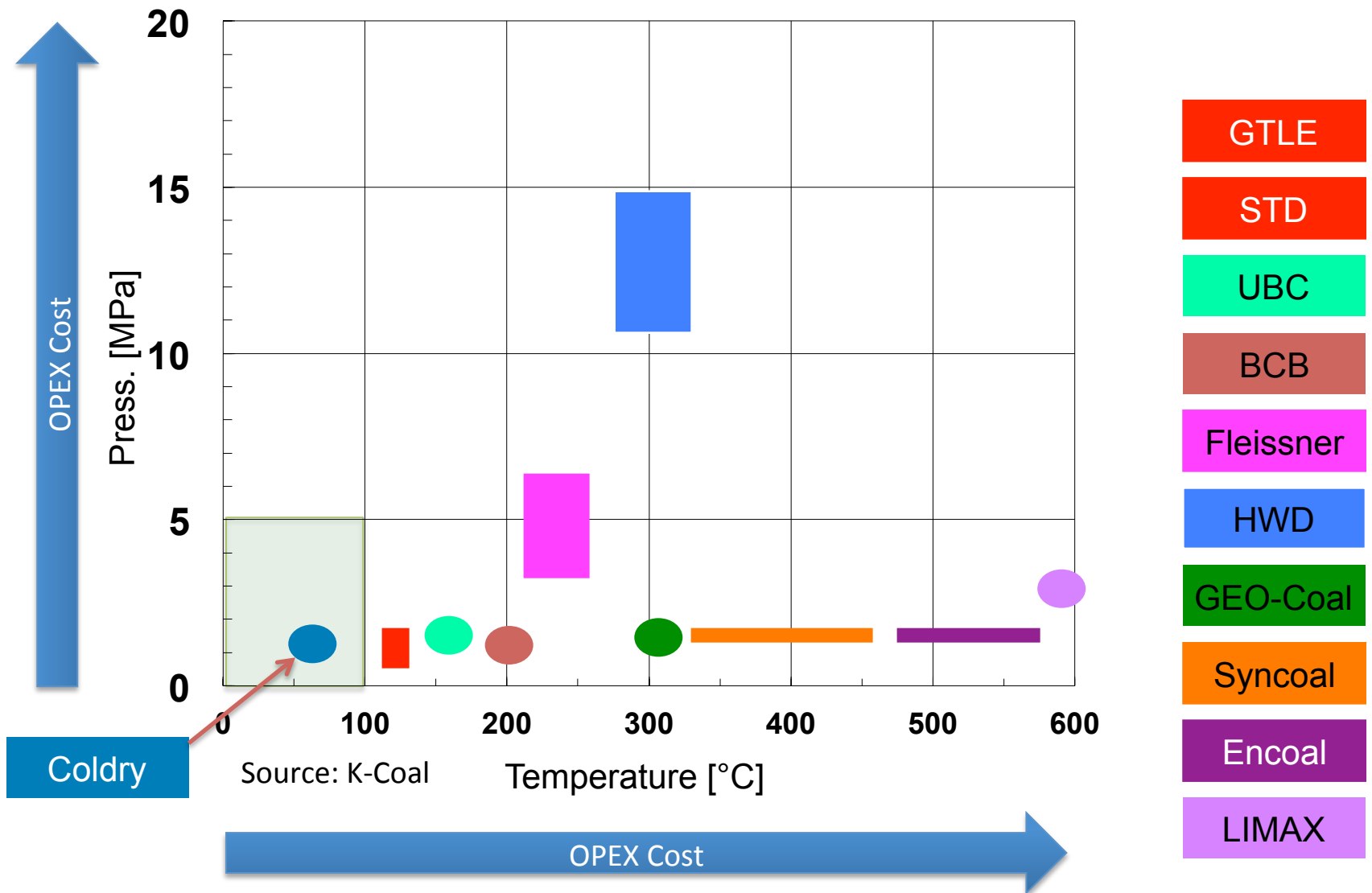


## Lignite Beneficiation

- Low-rank coal drying
- Upgrades the calorific value
- Lignite assets cheaper than bituminous coal
- Reduces freight costs
- Some drying processes also reduce spontaneous combustion risk, improving safety



# Low-rank coal drying technologies

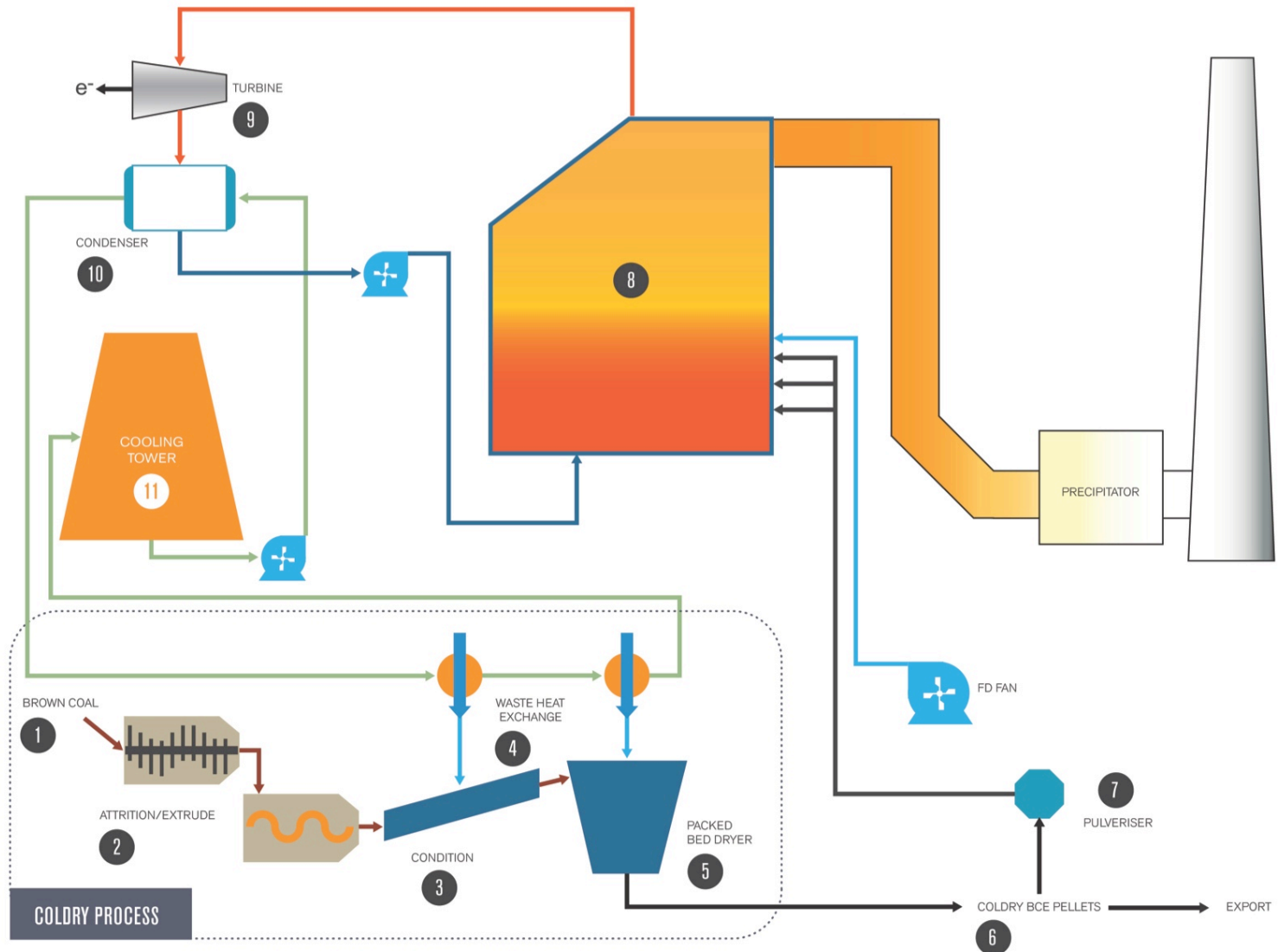




## Coldry: How it works

- Brown coal densification
  - Destroy microstructure via mechanical shear
  - Liberate physically and some chemically trapped moisture
- Low temperature (as low as 35°C – 45°C)
- Low pressure
- Waste heat utilisation from host power station reduces opex
- Power station synergies & efficiencies
- Ideally suited to mine-mouth power station deployment, with standalone Coldry Plant design planned for the future

# Coldry Solution



# Coldry Solution

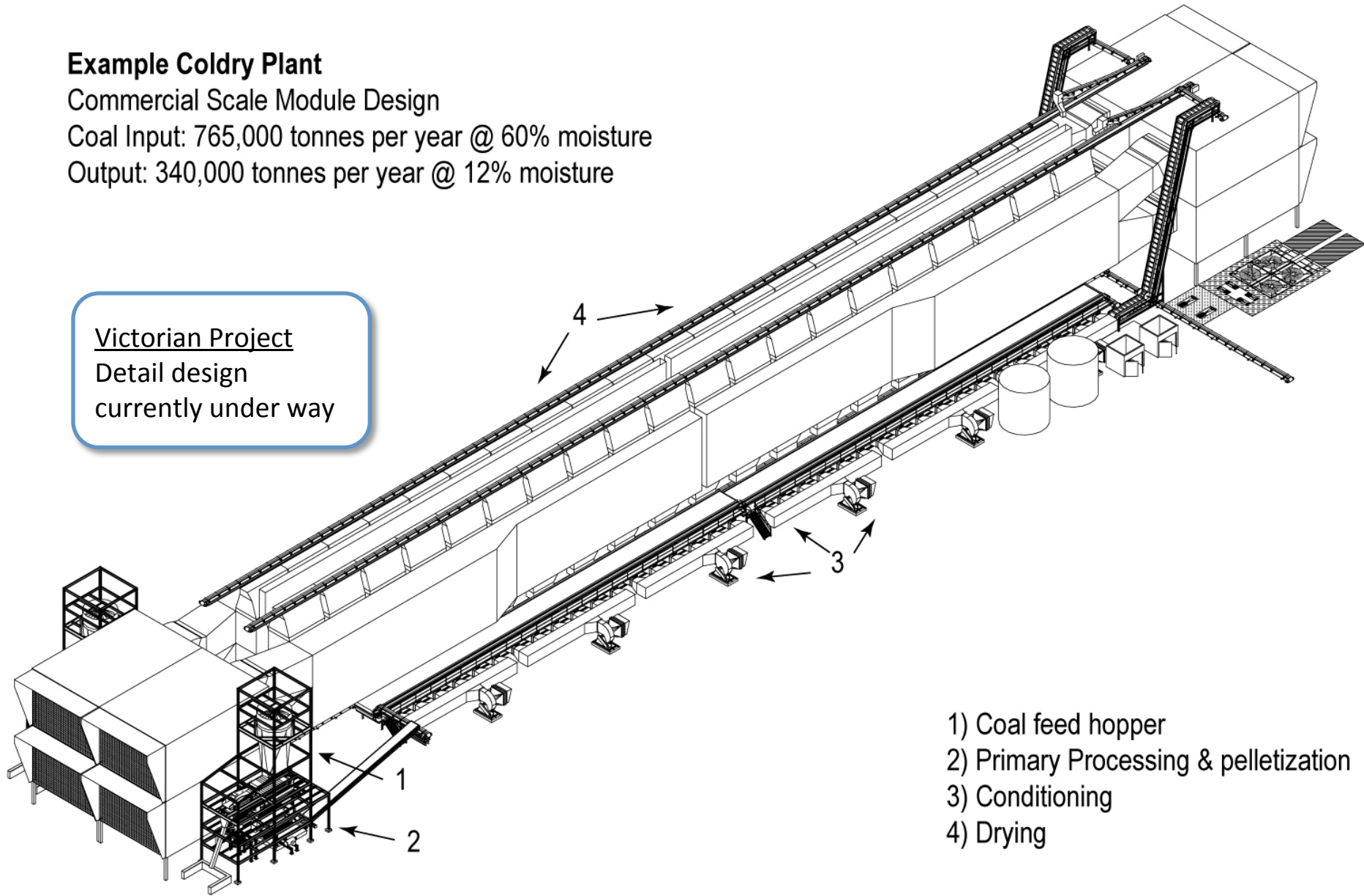
## Example Coldry Plant

Commercial Scale Module Design

Coal Input: 765,000 tonnes per year @ 60% moisture

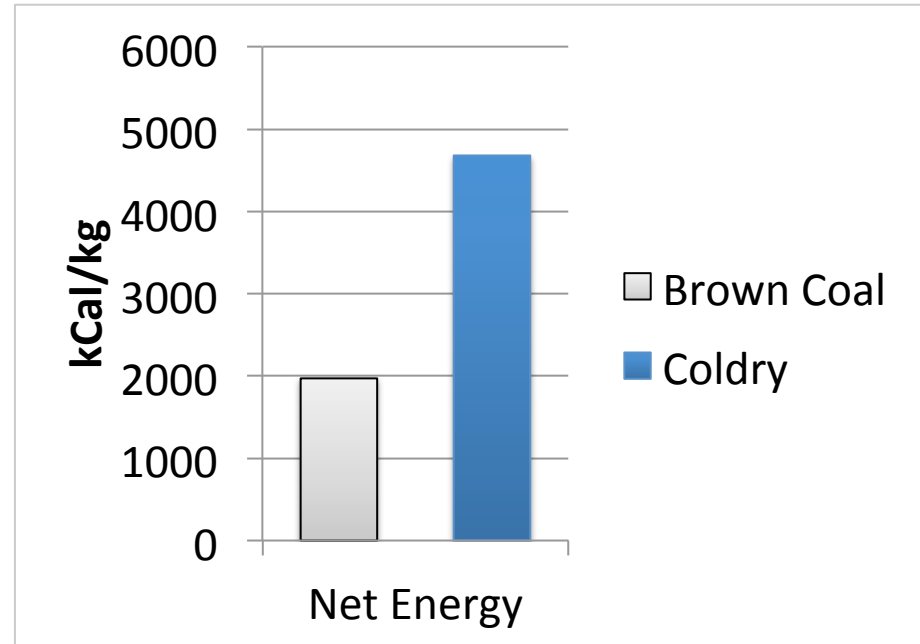
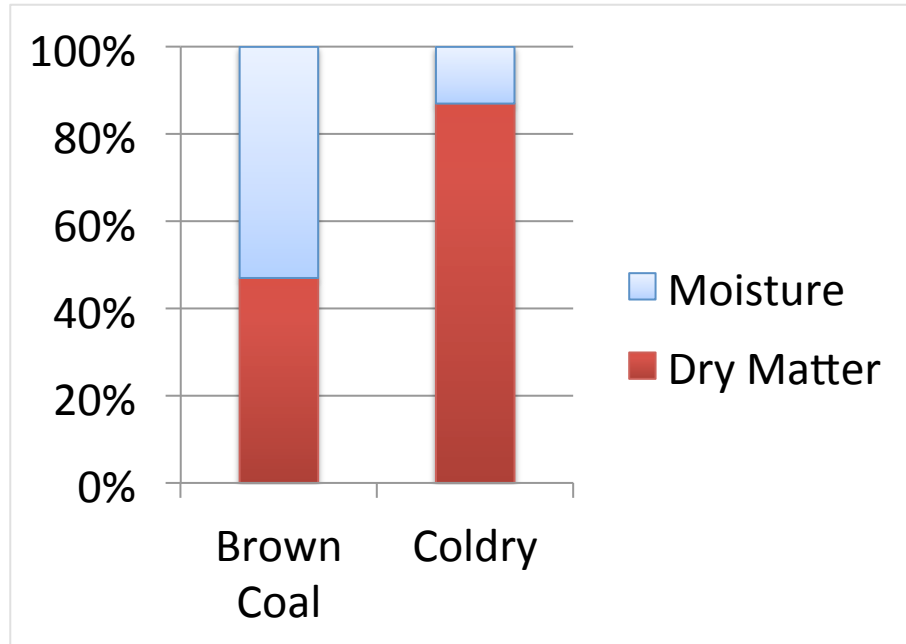
Output: 340,000 tonnes per year @ 12% moisture

Victorian Project  
Detail design  
currently under way



- 1) Coal feed hopper
- 2) Primary Processing & pelletization
- 3) Conditioning
- 4) Drying

## Coldry Product: NLC Lignite





## Indicative Business Case: Indian market

- Example 1 million tonne per year plant
- Processing cost per tonne – Rs 1000 (inc. Royalty)
- Value per tonne – Rs 4250 FOB ex origin, Rs 5000 CIF India
- ROI up to 40%
- Payback (simple) ~3years

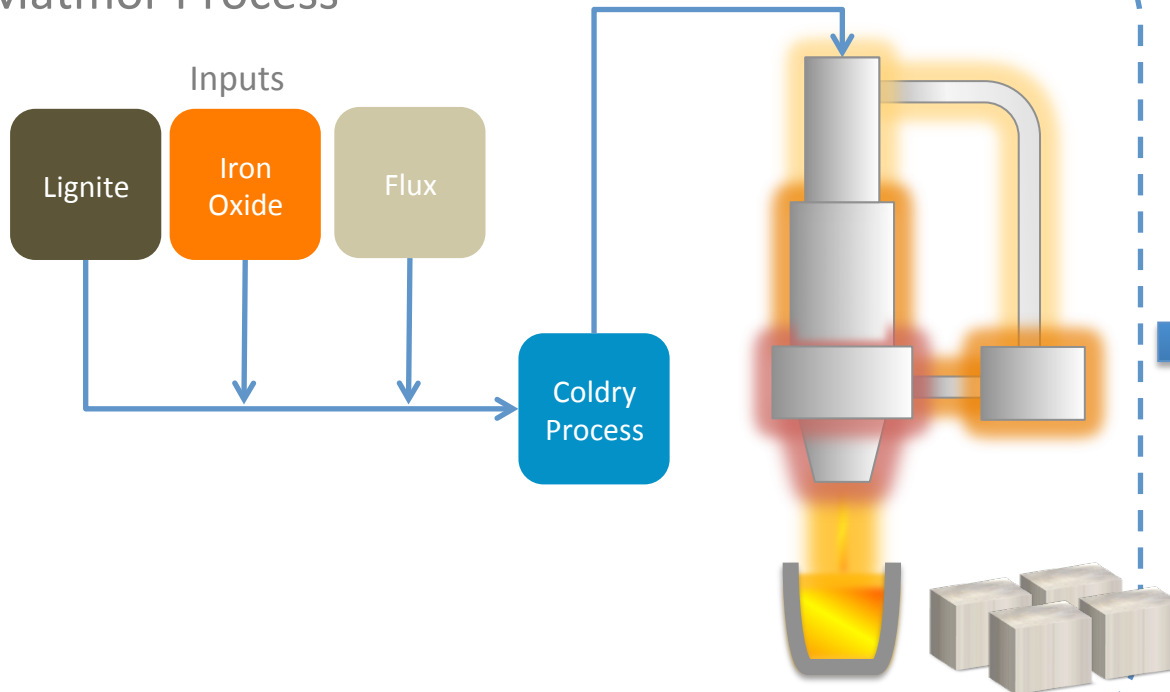
## MATMOR: Lignite-based iron making

- The process has the following unique features:
  - Brown coal replaces metallurgical coal – significant raw material cost saving
  - Eliminates the need for coke and coking ovens – significant capital saving
  - Works exceptionally well on the harder to reduce magnetite and millscale ( $\text{Fe}_3\text{O}_4$ ), without sintering, increasing availability and access to lower cost raw materials
  - Waste stream process – millscale and high-Fe nickel refinery tailings can be processed to recover iron, turning a waste liability into a revenue producing product
  - Iron ore process – high or low grade iron ore can be used, as can lump or fines
  - Patented furnace – the MATMOR retort is designed to utilise the high-volatile content of brown coal to produce a high-quality iron product

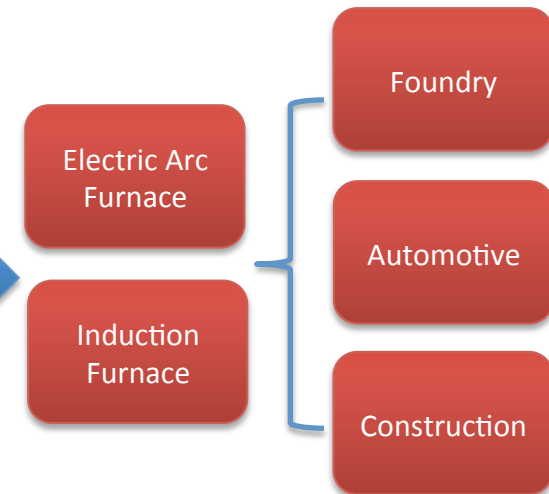
# MATMOR: Lignite-based iron making



## Matmor Process



## Secondary Iron & Steel Making



## Summary

- India is facing significant energy security issues
- Lignite beneficiation technology offers significant opportunities to India to access local and foreign resources
- ECT's Coldry technology offers a low-cost solution to low-rank coal drying, reducing exposure to high bituminous coal prices
- ECT's MATMOR technology offers the opportunity to decouple from expensive metallurgical coal prices while producing a high-quality direct reduced metallic iron product
- ECT's first commercial scale plant design is under way, with the aim to commence production in 2014 in Victoria, Australia
- ECT is working with NLC India to develop the Coldry process for deployment on Indian lignite resources

**Thank you**

Ashley Moore

Chief Operating Officer & Executive Director

[info@ectltd.com.au](mailto:info@ectltd.com.au)

+61396840888

Ruan International

Mr. SK Ghosh

+91 97-17-322211